

Bluestem Brands Product Standard

Product Family **Home Improvement**
 Product Dept **Hardware**
 Product Group(s) **Drill Press**

Vendor Responsibility	All BSB vendors are responsible to execute the following: <ul style="list-style-type: none"> ● Follow all required BSB Quality Assurance processes. ● Manufacture products responsibly in safe and socially compliant factories. ● Implement and maintain safety, quality assurance and good manufacturing processes to ensure that raw materials, components and finished products meet requirements throughout the product life cycle. ● Verify that safe, quality products are shipped to BSB and comply with all applicable state and federal laws and regulations of the USA and are in conformance with the BSB purchase order terms and conditions. 		
	In addition to this product standard: <ul style="list-style-type: none"> ● Follow BSB merchandising's design and costing direction when choosing materials, construction and performance attributes. ● Products must pass product testing per the appropriate BSB test protocols at a BSB approved third party lab.. Vendors should request advance copies of test protocols from the third party testing lab as a supplement to this standard. Any deviations to the requirements listed in the standard must be approved by BSB Buyer and/or BSB Quality Assurance.		
General Requirements			
	Good	Better	Best
Body Material	Cast iron table		
Type Table or Stationary	Table		
Amps	3.2 amps		
Motor	¼+ HP induction		
RPM	620 – 3100 no load RPM		

Speed	5 speed		
Chuck Capacity	½" spring loaded	+	
Laser	Laser alignment system		
Work Light	LED		
Dimesions	7-5/8 in. x 6-1/2 in. table		
Features	Depth stop ensures the drill bit descends to a preset level Work table swivels 360 degrees and tilts up to 45 degrees left to right		
Accessories	Chuck key storage 6 ft. cord		

DOCUMENT REVISION HISTORY

REV	REV DATE	PREPARER	APPROVER	DESCRIPTION
01			xxx	Initial draft