

Bluestem Brands Product Standard

Product Family **Home Improvement**
 Product Dept **Hardware**
 Product Group(s) **Wood Working Clamp Set**

Vendor Responsibility	<p>All BSB vendors are responsible to execute the following:</p> <ul style="list-style-type: none"> • Follow all required BSB Quality Assurance processes. • Manufacture products responsibly in safe and socially compliant factories. • Implement and maintain safety, quality assurance and good manufacturing processes to ensure that raw materials, components and finished products meet requirements throughout the product life cycle. • Verify that safe, quality products are shipped to BSB and comply with all applicable state and federal laws and regulations of the USA and are in conformance with the BSB purchase order terms and conditions. 		
	<p>In addition to this product standard:</p> <ul style="list-style-type: none"> • Follow BSB merchandising's design and costing direction when choosing materials, construction and performance attributes. • Products must pass product testing per the appropriate BSB test protocols at a BSB approved third party lab.. Vendors should request advance copies of test protocols from the third party testing lab as a supplement to this standard. <p>Any deviations to the requirements listed in the standard must be approved by BSB Buyer and/or BSB Quality Assurance.</p>		
General Requirements			
Bar Clamp (Quick/Trigger)	Good	Better	Best
	High Impact Plastic and Steel		
Throat Depth	2.5 – 4 inches		
Clamping Force	150 – 300lbs		
Possible Features	Reverse to Spreader Non-marring jaw pads		
Pipe Clamp (3/4 inch Pipe)	Cast Iron		

Throat Depth	1.75 – 2.5 inches		
Clamping	Threaded		
Possible Features	Baked Enamel Finish Non marring jawpads		
F Clamp	Metal		
Clamping	Threaded		
Throat Depth	2.5 – 4 inches		

DOCUMENT REVISION HISTORY				
REV	REV DATE	PREPARER	APPROVER	DESCRIPTION
01	3/2016	Jason Knoblauch	xxx	Initial draft