Bluestem Brands Product Standard

Product Family **Toys**
Product Dept. **Drum Set**
Product Group(s)

Vendor Responsibility	All BSB vendors are responsible to execute the following: ● Follow all required BSB Quality Assurance processes. ● Manufacture products responsibly in safe and socially compliant factories. ● Implement and maintain safety, quality assurance and good manufacturing processes to ensure that raw materials, components and finished products meet requirements throughout the product life cycle. ● Verify that safe, quality products are shipped to BSB and comply with all applicable state and federal laws and regulations of the USA and are in conformance with the BSB purchase order terms and conditions.
	In addition to this product standard: ● Follow BSB merchandising's design and costing direction when choosing materials, construction and performance attributes. ● Products must pass product testing per the appropriate BSB test protocols at a BSB approved third party lab. Vendors should request advance copies of test protocols from the third party testing lab as a supplement to this standard. Any deviations to the requirements listed in the standard must be approved by BSB Buyer and/or BSB Quality Assurance.
General Requirements	CPSC rulings and guidelines supersedes BSB standards. It is the vendor's responsibility to understand and follow the rulings and standard for toy testing. The vendor is responsible for appropriately age grading the toy based on the Age Determination Guidelines.

	GOOD	**Better**	**Best**
Material	Drum Head: Single or Double ply Mylar (Polyester film or Plastic), Thickness: 7, 7.5, and 10 mil Drum Shell: Metal, Poplar Cymbal: Copper Based Alloy Tuning Lugs: Chrome Kick Pedal: Chain-drive	Drum Head: Single or Double ply Mylar (Polyester film or Plastic), Thickness: 7, 7.5, and 10 mil Drum Shell: Metal, Poplar Cymbal: Copper Tuning Lugs: Chrome Kick Pedal: Chain-drive Based Alloy	
Set Components	13" Bass Drum, 10" Mounted Tom-tom Drum, 8" Snare Drum, 10" Cymbal	13" Bass Drum, 10" Tom-tom Drum, 8" Snare Drum, 10" Cymbal, Hi-hat. Tom-tom Drum and Hi-hat are separate from Bass Drum	
Accessories	Drum Key, Pedal, Drum Stool (4 legs), Drum Sticks	Drum Key, Pedal, Drum Stool (4 legs), Drum Sticks	
Features	All stand and stools – Rubber stick feet. Adjustable height	All stand and stools – Rubber stick feet. Adjustable height	

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Brand Benchmarks			
Alfred Music			

DOCUMENT REVISION HISTORY				
REV	REV DATE	PREPARER	APPROVER	DESCRIPTION
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